

Work Order ID 85236

85236

June-05-12 9:07:05 AM

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Item ID: D412-705-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Driveshaft Tunnel Modification

Start Date: 05/06/2012 Start Qty: 4.00 *SL* *4*

Required Date: 19/06/2012 Req'd Qty: 4.00 *4*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/06/05* Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev C
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100

100

DC

Document Control

DOCUMENT CONTROL

0.00

SL 12/06/05
CHG 004

SL 12/06/05
MLJ 12-6-26

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

12/06/05

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

SL 12/06/05

FA

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85236

85236

Parent Item: D412-705-015

D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Manufacturing 06-10-03 JLM
 IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C3A		Purchased	No			120	Each	237.0000	22	88	**		
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S
AN3C3A
 Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

GA	70	
118352	70	
ST350	167	
120187	1	
121185	16	
121444	75	
121723	75	

m122141 760

AN3C4A		Purchased	No			120	Each	1,362.000	3	12	**		
--------	--	-----------	----	--	--	-----	------	-----------	---	----	----	--	--

S
AN3C4A
 BOLT

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST350	1362	
120187	57	
120521	28	
120769	38	
121205	1000	
121556	239	

m121723 344

D3256-1		Manufactured	No			120	Each	5.0000	0	45	**		
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S
D3256-1
 Panel

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST187	5	
82736	5	

82736

12/6/2012

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85236

85236

Parent Item: D412-705-015

D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 05/06/2012

Required Date: 19/06/2012

D3256-3

Manufactured

No

120

Each

1.0000

1

4

**

85236

C

D3256-3

MS20427M3-3

Purchased

No

LocationLoc QtyLoc Code

ST176

1

66792

1

120

Each

1,601.000

44

220

44

44

**

220

44

44

MS20427M3-3

MS20427M3-3

Rivet

LocationLoc QtyLoc Code

GA

1363

121114

1363

ST318

238

120930

38

121350

200

120

Each

209.0000

22

88

**

185 X

M121350

350

M12141

86 X

88

MS21060-L3K

MS21060-L3K

Nut Plate

Purchased

No

LocationLoc QtyLoc Code

302

100

121652

100

ST303

109

120142

95

121444

14

M121652

14 X

14

14

14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85236

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

85236
D412-705-015

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 4.005

Required Qty: 4.00

MS9321-09

MS9321-09

Purchased

No

120

Each

412.0000

25 100-28

**

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST296	412	
119546	50	
120142	2	
120867	160	
121524	200	

120867 28X
121524 97X

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B				Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X		U					D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
		1					D3255-041	ACCESS PANEL ASSEMBLY, LH
		1					D3255-042	ACCESS PANEL ASSEMBLY, RH
	1						D3256-1	ACCESS PANEL
	1						D3256-3	GASKET
		1					D3259-041	ACCESS PANEL ASSEMBLY, LH
		1					D3259-042	ACCESS PANEL ASSEMBLY, RH
			1				D3307-041	ACCESS PANEL ASSEMBLY
				30			AN3-3A	BOLT
	22	30		6			AN3C-3A	BOLT
	3						AN3C-4A	BOLT
				30			AN960JD10	WASHER
16	44	36		12			MS20427M3-3	RIVET
				2			MS21051-L3K	NUT PLATE
8	22	18		6			MS21060-L3K	NUT PLATE
				18			MS21069-L3K	NUT PLATE
	25	30		6			MS9321-09	WASHER

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Revision: C
 Date: 07.10.12

Change Record

Part Number D412-705-015

Description DRIVESHAFT TUNNEL MODIFICATION KIT

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